



Thank you for purchasing Samwontech production. This product is temperature controller. Please use after read instruction manual for safety. Product consulting and technical advice, please contact our sales department.
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ST6567MD-RO

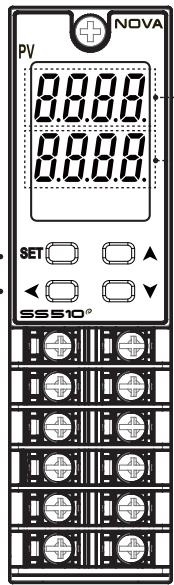
Safety Guide

The following safety symbols are used in this manual.

- CAUTION** If this symbol is marked on the product, the operator must investigate the explanation given in this manual to protect injury or death to personnel or damage to instrument.
- CAUTION** 1. Be sure to operate the controller installed on a panel to prevent electric shock.
- CAUTION** 2. Keep the input circuit wiring as far as possible away from power and ground circuit.
- 3. Do not mount front panel facing downward.
- 4. To prevent electric shock, be sure to turn off and the source circuit breaker before wiring.
- 5. The power consumptions are 24V DC, 3.2VA Max and operate without power switching in advance.
- 6. No work in wet hands(It caused electric shock)
- 7. Refer the way of grounding connection, however, keep away for grounding to Gas pipe, water pipe, lightning rod etc. No magnetic disturbances are caused.
- 8. Use the product in a place in 10~50 ℃(close to the maximum 40 ℃ during installation), 20~90% RH (no condensation).

Control Keys and Display

- Used in switching between parameters or registering parameter settings.
- Used to change Display screen from RUN screen.
- Pressing the SET key for 3 sec from the RUN screen.
→ Move to the SET screen.
- Pressing the SET key for 3 sec from the SET screen.
→ Move to the RUN screen.



PV display, Parameter Symbol

Parameter Set

Used to change the value of parameters. Used to move between GROUP

Used when shifting position to modify value

Type of Input Sensor

| No. | TYPE | Temp.Range(℃) | Temp.Range(℉) | Group | DISP | |
|-----|------------|--------------------------------|---------------|-------|-------|-------|
| 1 | K1 | -200~1370 | -300~2500 | T/C | TC,K1 | |
| 2 | K2 | -199.9~999.9 | 0~2300 | | TC,K2 | |
| 3 | J | -199.9~999.9 | -300~2300 | | TC,J | |
| 4 | E | -199.9~999.9 | -300~1800 | | TC,E | |
| 5 | T | -199.9~400.0 | -300~750 | | TC,T | |
| 6 | R | 0~1700 | 32~3100 | | TC,R | |
| 7 | B | 0~1800 | 32~3300 | | TC,B | |
| 8 | S | 0~1700 | 32~3100 | | TC,S | |
| 9 | L | -199.9~900.0 | -300~1600 | | TC,L | |
| 10 | N | -200~1300 | -300~2400 | | TC,N | |
| 11 | U | -199.9~400.0 | -300~750 | | TC,U | |
| 12 | W | 0~2300 | 32~4200 | | TC,W | |
| 13 | Platnel II | 0~1390 | 32~2500 | RTD | TC,PL | |
| 14 | C | 0~2320 | 32~4200 | | TC,C | |
| 15 | PTA | -199.9~850.0 | -300~1560 | | PTA | |
| 16 | PTB | -199.9~500.0 | -199.9~999.9 | | PTB | |
| 17 | PTC | -199.9~99.99 | -4.0~212.0 | | PTC | |
| 18 | PTD | -199.9~850.0 | -300~1560 | | PTD | |
| 19 | JPTA | -199.9~500.0 | -199.9~999.9 | | JPTA | |
| 20 | JPTB | -150.0~150.0 | -199.9~300.0 | | JPTB | |
| 21 | 0.4 ~ 2.0V | 0.400 ~ 2.000V(-1999 ~ 9999) | | | DCV | 2V |
| 22 | 1 ~ 5V | 1.000 ~ 5.000V(-1999 ~ 9999) | | | | 5V |
| 23 | 0 ~ 10V | 0.00 ~ 10.00V(-1999 ~ 9999) | | | | 10V |
| 24 | -10 ~ 20mV | -10.00 ~ 20.00mV(-1999 ~ 9999) | | | | 20MV |
| 25 | 0 ~ 100mV | 0.0 ~ 100.0mV(-1999 ~ 9999) | | | | 100MV |
| | | | | | | |

* Display range : -5% ~ +105%

Parameter Table

G.CTL(Control group)

| Symbol | Parameter | Setting Range | Unit | Initial | Remark |
|--------|--------------------------|-----------------------------------------|------|------------|--------|
| PVLO | PV low,Value | EU(-5.0 ~ 105.0%) (Reading area) | EU | EU(100.0%) | Always |
| PVHI | PV high,Value | EU(-5.0 ~ 105.0%) (Reading area) | EU | EU(0.0%) | Always |
| M.CLR | Min max clear | OFF, ON | ABS | OFF | Always |
| US1 | User screen | OFF, D-Register NO,(1~1299) | ABS | OFF | Always |
| US2 | User screen | OFF, D-Register NO,(1~1299) | ABS | OFF | Always |
| DSPH | Display high limit | EU(-5.0 ~ 105.0%) (DSP.L (DSP.H)) | EU | EU(105.0%) | Always |
| DSPL | Display low limit | EU(-5.0 ~ 105.0%) (DSP.L (DSP.H)) | EU | EU(-5.0%) | Always |
| LOCK | Key lock | OFF, ON | ABS | OFF | Always |
| UPWD | User password | 0 ~ 9999 | ABS | 0 | Always |
| INIT | Parameter initialization | OFF, ON | ABS | OFF | Always |

G.COM(Communication group)

| Symbol | Parameter | Setting Range | Unit | Initial | Remark |
|--------|------------------------|-------------------------------------------------------------------|------|---------|------------------------------|
| COMP | Communication protocol | PCC0, PCC1, MBS.A, MBS.R, P.OMR, P.MIT, P.LG, P.YKO, P.KEN, P.SIE | ABS | PCC1 | Option |
| BAUD | Baud rate | 9600, 19200, 38.4K, 57.6K, 115.2K | ABS | 38.4K | Option |
| PRTY | Parity | NONE, EVEN, ODD | ABS | NONE | Option |
| S.BIT | Stop bit | 1, 2 | ABS | 1 | Option |
| DLEN | Data length | 7, 8 | ABS | 8 | Option and COMP = PCC0, PCC1 |
| ADDR | Address | 1 ~ 99 (Max 31 can connect) | ABS | 1 | Option |
| RP.TM | Response time | 0 ~ 10 (x10ms) | ABS | 0 | Option |

* For the communication settings to apply, turn off and on device

G.PLC (PLC group)

| Symbol | Parameter | Setting Range | Unit | Initial | Remark |
|--------|---------------------------|---------------|------|---------|------------|
| SW.TM | Send delay time | 0~50 | ABS | 10 | COMP = PLC |
| RW.TM | Receive delay time | 500~1000 | ABS | 1000 | COMP = PLC |
| MU.NO | Max number of connections | 1~31 | ABS | 1 | COMP = PLC |
| R.TYP | Register type | 0~3 | ABS | 0 | COMP = PLC |
| S.ADR | Start address | 0~FFFF | ABS | 03E8 | COMP = PLC |
| MAP.S | Data map select | MAS,M, LOC,M | ABS | MAS,M | COMP = PLC |
| RO.01 | Read address 01 | OFF, 0~200 | ABS | 151 | COMP = PLC |
| ... | ... | ... | ... | ... | ... |
| RO.13 | Read address 13 | OFF, 0~200 | ABS | OFF | COMP = PLC |
| RW.01 | Write address 01 | OFF, 0~150 | ABS | 1 | COMP = PLC |
| ... | ... | ... | ... | ... | ... |
| RW.15 | Write address 15 | OFF, 0~150 | ABS | OFF | COMP = PLC |

G.NPL (Now PLC Read group)

| Symbol | Parameter | Setting Range | Unit | Initial | Remark |
|--------|------------------------|---------------|------|---------|------------|
| N.SWT | Now send delay time | Reading area | ABS | 0 | COMP = PLC |
| N.RWT | Now receive delay time | Reading area | ABS | 0 | COMP = PLC |
| N.RTY | Now register type | Reading area | ABS | 0 | COMP = PLC |
| N.SAD | Now start address | Reading area | ABS | 0 | COMP = PLC |
| N.O01 | Now read address 01 | Reading area | ABS | OFF | COMP = PLC |
| ... | ... | ... | ... | ... | ... |
| N.O13 | Now read address 13 | Reading area | ABS | OFF | COMP = PLC |
| N.W01 | Now write address 01 | Reading area | ABS | OFF | COMP = PLC |
| ... | ... | ... | ... | ... | ... |
| N.W15 | Now write address 15 | Reading area | ABS | OFF | COMP = PLC |

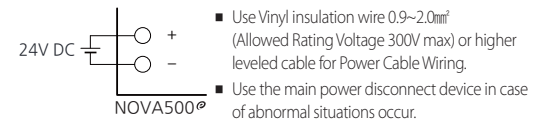
G.IN(Input group)

| Symbol | Parameter | Setting Range | Unit | Initial | Remark |
|--------|----------------------------|--------------------------------------------------------|------|------------|------------------|
| IN-T | Input sensor type | Refer to Type of Input Sensor | ABS | TC,K1 | Always |
| IN-U | Input unit | ℃, ℉ | ABS | ℃ | IN-T = TC or RTD |
| IN.RH | Input range high | Refer to Type of Input Sensor (IN.RH) IN.RL) | EU | EU(100.0%) | Always |
| IN.RL | Input range low | | EU | EU(0.0%) | Always |
| IN.DP | Input dot position | 0 ~ 3 | ABS | 1 | IN-T = DCV |
| IN.SH | Input scale high | -1999 ~ 9999 (IN.SH) IN.SL) | ABS | 100.0 | IN-T = DCV |
| IN.SL | Input scale low | | ABS | 0.0 | IN-T = DCV |
| IN.FL | Input sensor filter | OFF, 1 ~ 120 | ABS | OFF | Always |
| D.FL | Display filter | OFF, 1 ~ 120 | ABS | OFF | Always |
| B.SL | Burnout select | OFF, UP, DOWN | ABS | UP | Always |
| R.SL | RJC select | OFF, ON | ABS | ON | IN-T = TC |
| ALBS | All bias value | EUS(-100.0 ~ 100.0%) | EUS | EUS(0.0%) | Always |
| BSP1 | Reference bias point 1 | | EU | EU(100.0%) | Always |
| BSP2 | Reference bias point 2 | EU(0.0 ~ 100.0%) IN.RL ≤ BSP1 ≤ BSP2 ≤ BSP3 ≤ IN.RH | EU | EU(100.0%) | Always |
| BSP3 | Reference bias point 3 | | EU | EU(100.0%) | Always |
| BS0 | Bias value for IN.RL point | EUS(-100.0 ~ 100.0%) | EUS | EUS(0.0%) | Always |
| BS1 | Bias value for BSP1 point | EUS(-100.0 ~ 100.0%) | EUS | EUS(0.0%) | Always |
| BS2 | Bias value for BSP2 point | EUS(-100.0 ~ 100.0%) | EUS | EUS(0.0%) | Always |
| BS3 | Bias value for BSP3 point | EUS(-100.0 ~ 100.0%) | EUS | EUS(0.0%) | Always |
| BS4 | Bias value for IN.RH point | EUS(-100.0 ~ 100.0%) | EUS | EUS(0.0%) | Always |

G.RET(Retransmission group)

| Symbol | Parameter | Setting Range | Unit | Initial | Remark |
|--------|----------------------------|----------------------------------------------------------------|------|---------|--------|
| RT1.H | Retransmission1 high limit | T/C, RTD : INRH ~ INRL mV, V : INSH ~ INSL (RT1.H) RT1.L | EU | INRH | Always |
| RT1.L | Retransmission1 low limit | | EU | INRL | Always |
| RT2.H | Retransmission2 high limit | T/C, RTD : INRH ~ INRL mV, V : INSH ~ INSL (RT2.H) RT2.L | EU | INRH | Option |
| RT2.L | Retransmission2 low limit | | EU | INRL | Option |

Power Cable Wiring



- Use Vinyl insulation wire 0.9~2.0mm² (Allowed Rating Voltage 300V max) or higher leveled cable for Power Cable Wiring.
 - Use the main power disconnect device in case of abnormal situations occur.
- CAUTION**
- Be sure to keep +(Hot) and -(neutral) status connection. Otherwise, it may result for operation default and defect.
 - To protect electric shock, be sure to turn off the NOVA 500[®] controller and the source circuit breaker before wiring.
 - SS510[®] is available up to 10 connections for multi-connection.

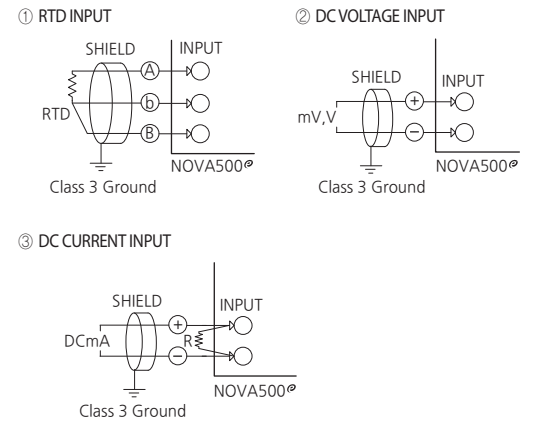
Terminal Specification



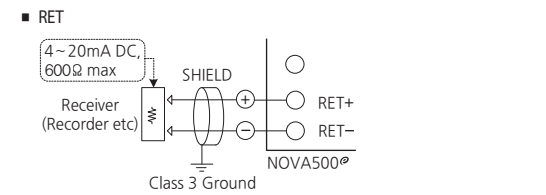
- Use M3 screw-compatible crimp-on terminals with insulating sleeve as shown below.

CAUTION Never touch the terminal in the rear panel to prevent electric shock when power is supplied to the controller, and be sure to turn off the electric power before wiring.
Bind the wires connected to the controller terminals neatly together in order to prevent electromagnetic wave radiation.

Analog Input Wiring



Retransmission Wiring

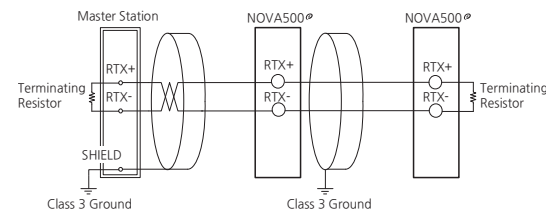


CAUTION To prevent electric shock, be sure to turn off the NOVA500[®] controller and the source circuit breaker before connection/disconnection of the actuator, receiver as well as wiring.

Display Error and Correction

| Display ERROR | ERROR Contents | Correction |
|----------------------------------|-----------------------|------------------|
| ESYS | EEPROM, DATA Loss | Ask repair |
| ERIC | RJC SENSOR Failure | Ask repair |
| Flash Decimal point of Parameter | Communication Failure | Comm Cable CHECK |
| S.OPN | SENSOR Open | SENSOR CHECK |

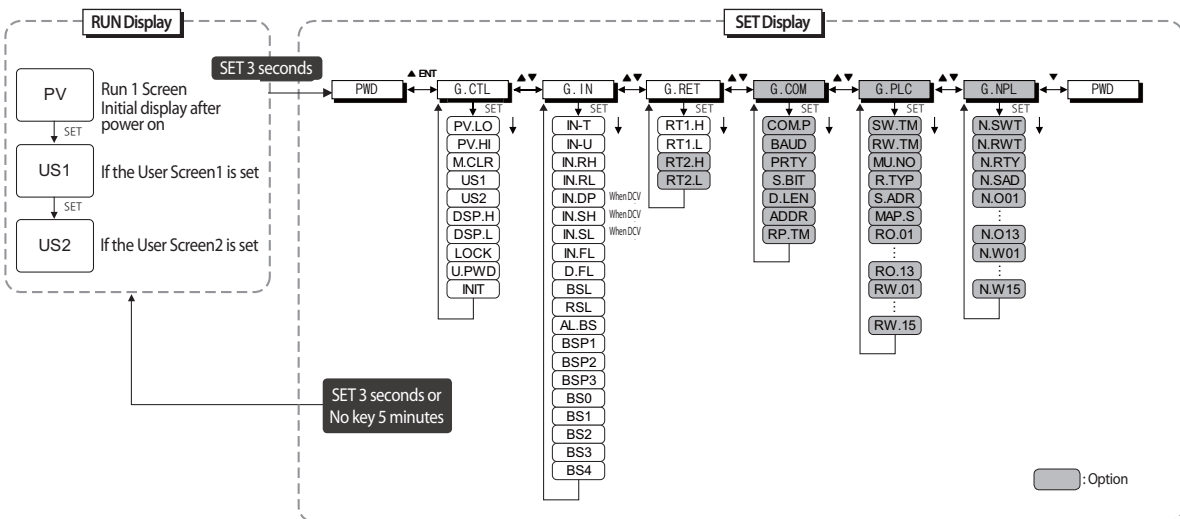
Communication Wiring (RS485)



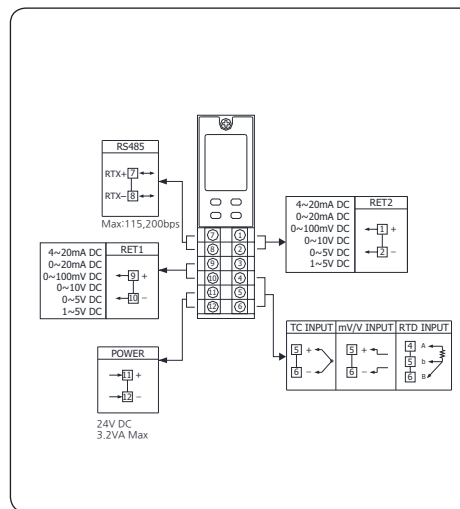
- Up to 31 slave controllers(NOVA500[®]) series instruments equipped with communication option) can be multidrop-connected.
- Be sure to connect terminating resistors(220Ω, 1/4W) to slave and master controllers at communication-channel ends as shown above.

CAUTION To prevent electric shock, be sure to turn off the NOVA500[®] controller and source circuit breaker before wiring.

Parameter Map



Terminal Arrangement and External wiring



Dimension and Panel Cutout

